

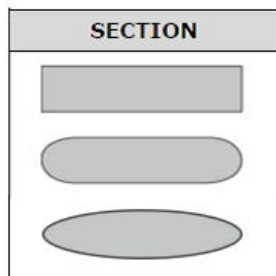


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TECHNICAL SPECIFICATION COLD ROLLED FLAT

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1. DESCRIPTION.

High quality cold rolled flat from low carbon wire rod according to standard EN 10139.

2. CHEMICAL COMPOSITION ON PRODUCT

Limits	C %	Mn %	Si %	P %	S %
Min	-	-	-	-	-
max	0.10	0.50	0.30	0.040	0.040

NOTE:

Materials for hot zinc galvanising available on request.

Materials with lower carbon percentage available on request.

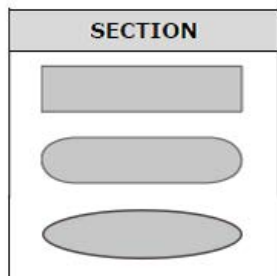
3. DIMENSIONAL PROPERTIES

GAMMA RANGE OF DIMENSIONS																																		
		Larghezza Width (mm)																																
Spessore Thickness (mm)		7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30									
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4. STANDARD PACKAGING

Packaging	Weight Kg.	Nominal dimensions (mm)		
		Int D	Ext D	H
Spooled coils	1000 ÷ 1500	500/540/600	1.100 max	500

NOTE:

Coils strapped at 4 points with 3/4" metallic strap with metal seals

On request:

Coils on 2 wood sticks size 80x80 mm or 100x100 mm

Coils protected with plastic coating

5. LABELLING.

Standard SIAT barcode label reporting:

heat nr. – coil nr. - customer name – date of production – size – weight.

6. STANDARD CERTIFICATION.

In accordance to EN 10204 2.2

Certification EN 10204 3.1 on request.